

Mechanical Evaluation of Woven Glass-Fiber Reinforced Composites for Rigid Scoliosis Brace



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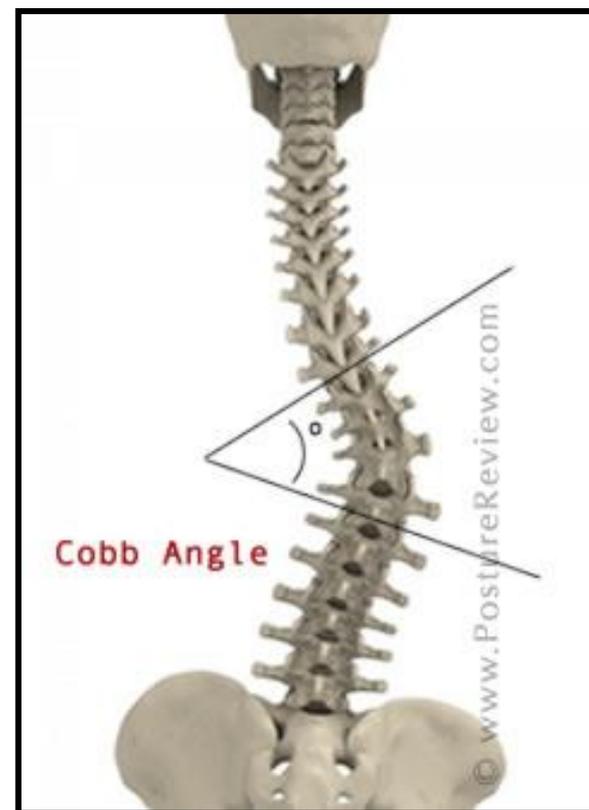
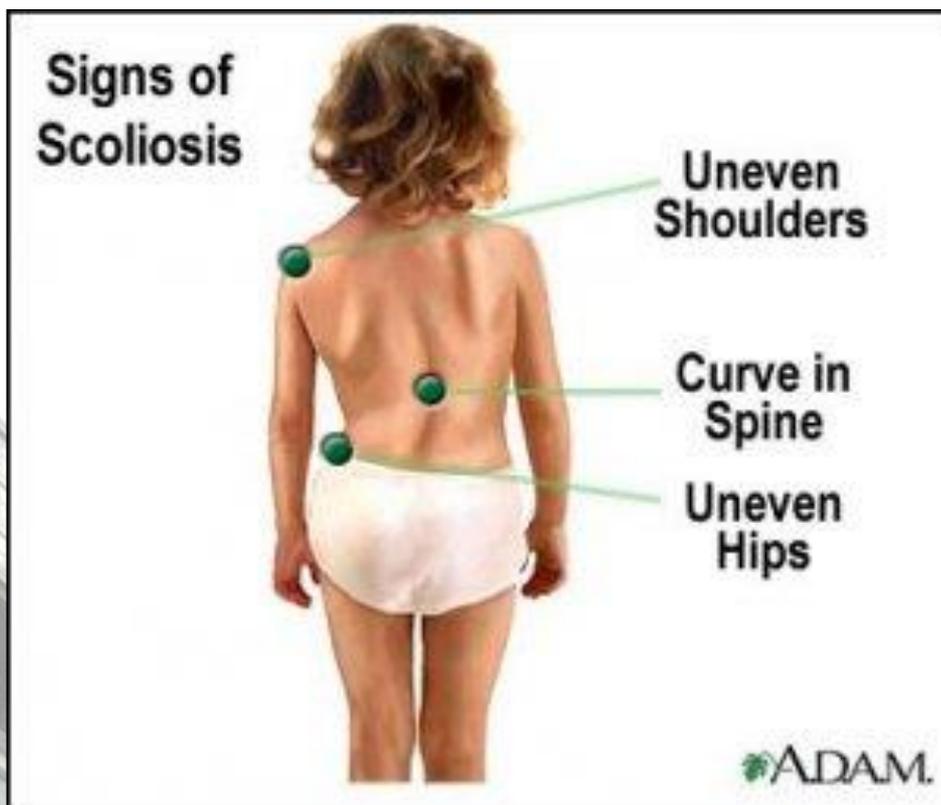
Dr. Joanne YIP

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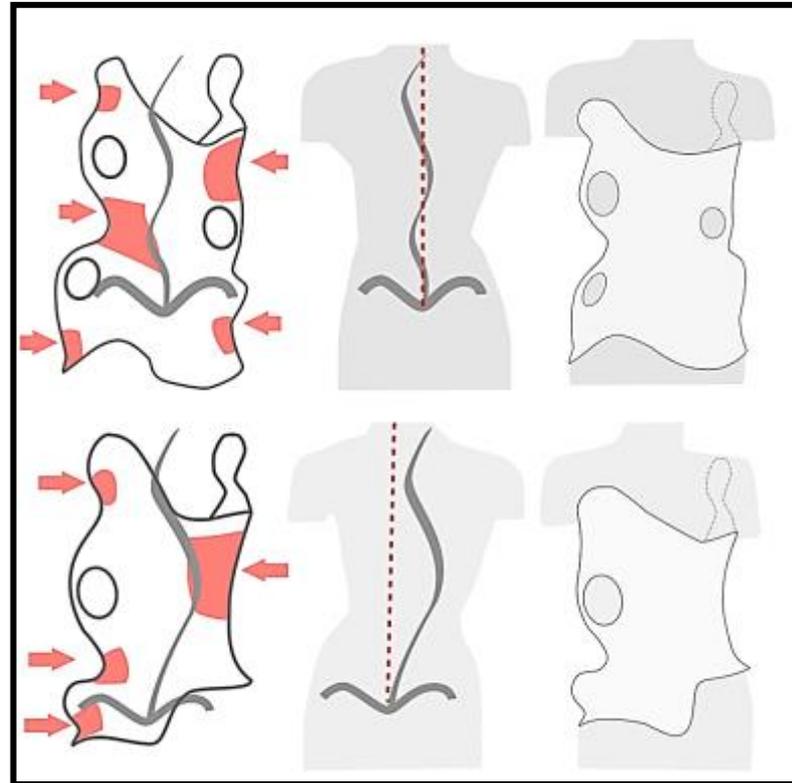
Sign of Scoliosis



Rigid Scoliosis Brace with Pads



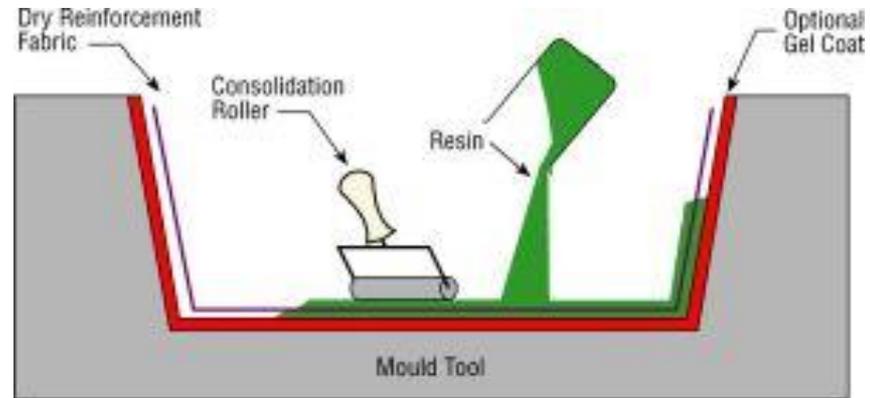
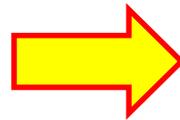
HD Polyethylene (HDPE) brace



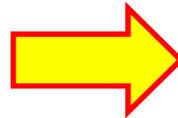
Heavy & bulky brace → Low compliance!!!

Woven Glass-Fiber Reinforced Composites

Woven Glass-Fiber Textile

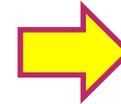
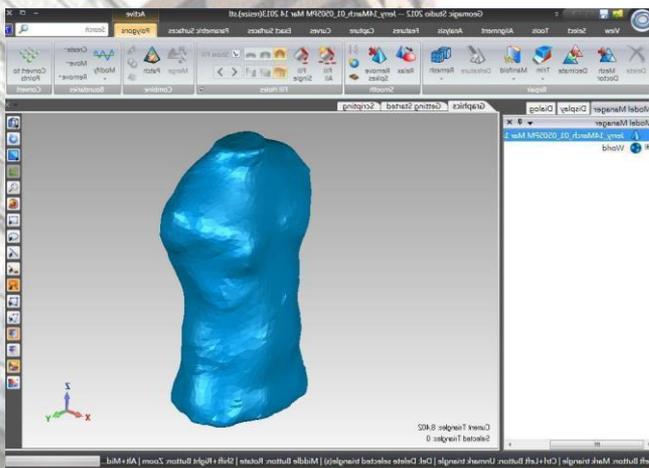
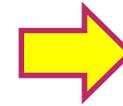
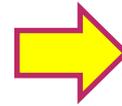
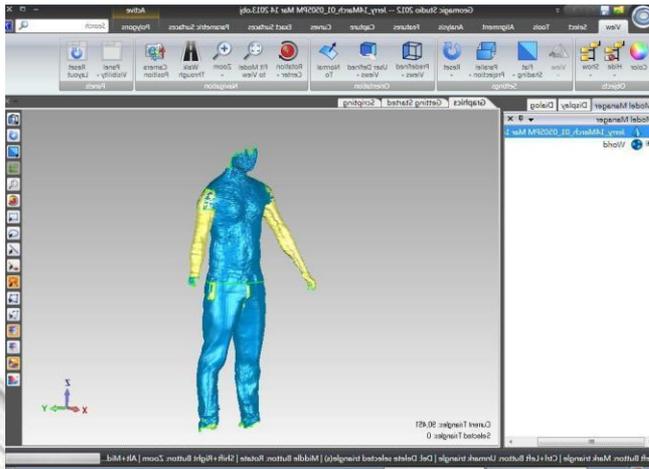


Epoxy

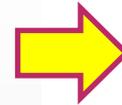
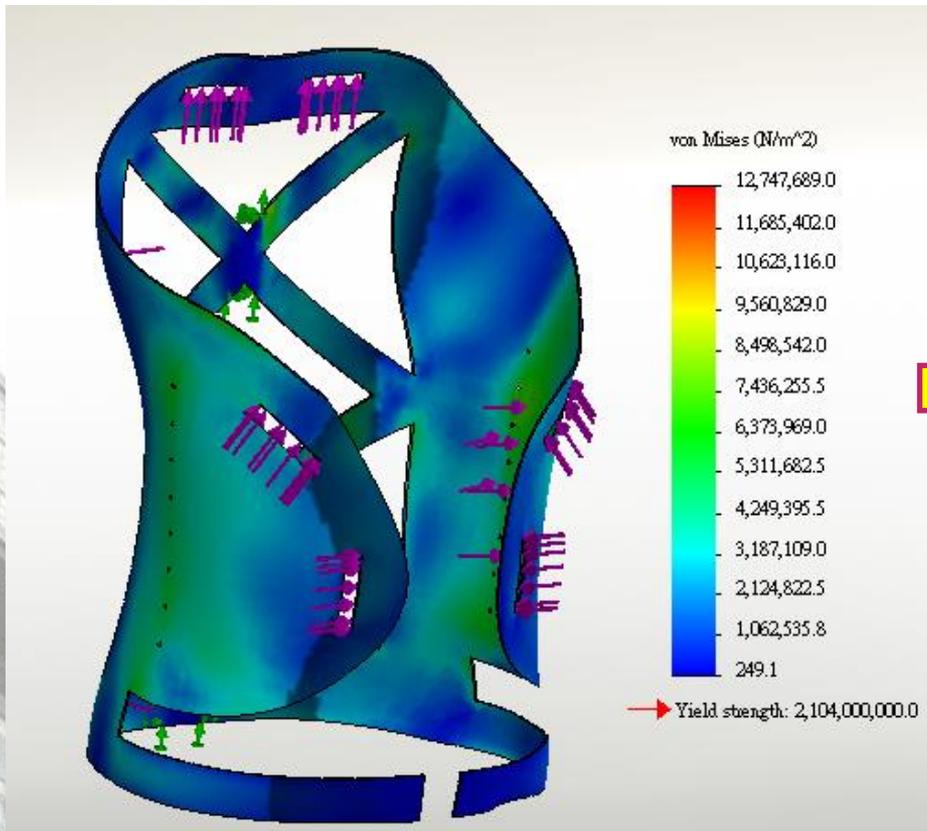


Is this composite material lighter but stronger than conventional HDPE???

3D CAD Model for Stress Analysis



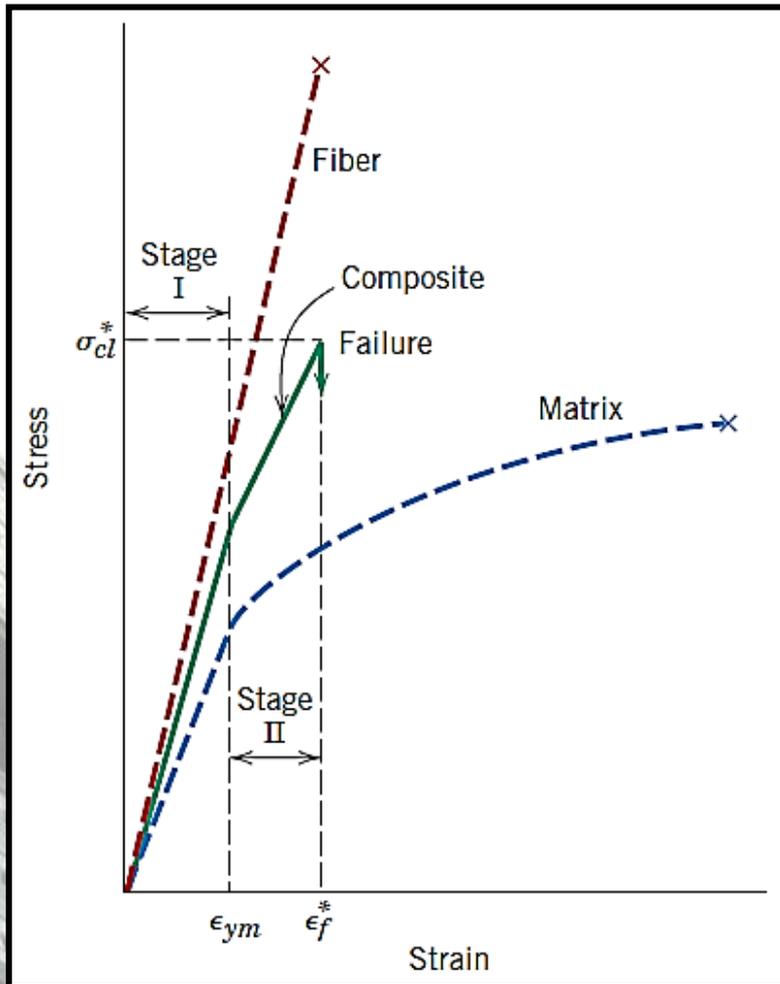
FEA: Pressure exerted by the Brace



Main concerned mechanical properties:

1. Young's Modulus (E)
2. Bending Rigidity (EI)

Young's Modulus (E) of Composites



$$E_c = E_f V_f + E_m V_m$$

Properties of Proposed Composites:

$$E_{glass} = 70 \text{ GPa}$$

$$E_{epoxy} = 3.2 \text{ GPa}$$

Based on hand lay-up method:

$$V_f = 0.32$$

$$\rightarrow E_{comp} = 24.58 \text{ GPa}$$

$$c.f \quad E_{PE} = 0.8 \text{ GPa}$$

Bending Rigidity (EI) of Composites

For a plate with rectangular cross-section,
Second moment of area $I = bh^3/12$, where b = width, h = thickness

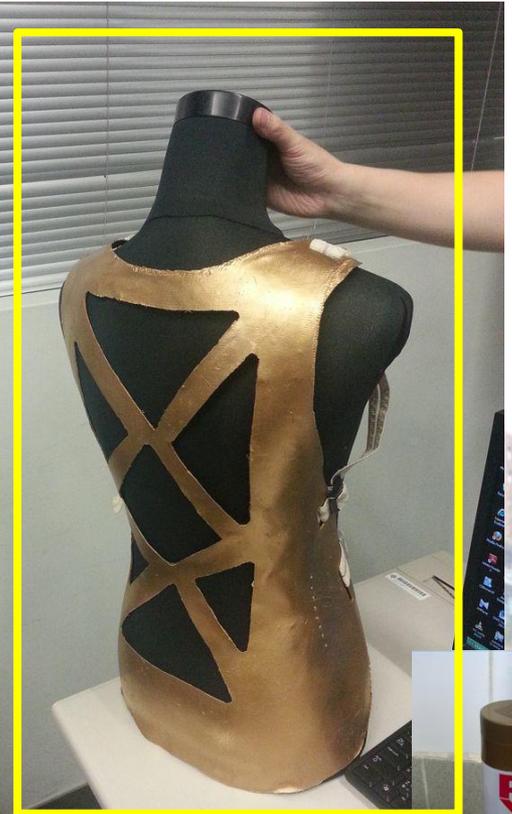
For a plate with $b = 25.4$ mm and $h = 5$ mm, $EI_{PE} = 0.212 \text{ Nm}^2$

$$EI_{Comp} = 6.503 \text{ Nm}^2$$

When $EI_{Comp} = 0.212 \text{ Nm}^2$,

$$h = 1.6 \text{ mm}$$

Woven Glass-Fiber Composite Brace



Conclusions

- A lighter, thinner but yet stronger composite brace has been developed.
 - Young's modulus is increased (from 0.8 GPa to 24.58 GPa)
 - Bending rigidity is increased (from 0.212 Nm² to 6.503 Nm²: materials with same size).
 - Material thickness is reduced (from 5 mm to 1.6 mm: materials with same bending rigidity).
- When the composite material can be fabricated with a higher fibre volume fraction (V_f) or stronger fibre material, the thickness can be further reduced!

Acknowledgement

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Q & A Session

